



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PRELIMINARY ISSUE

D5565-3
Job Sheet 178617

Accounting Job RD17-1054-01



Part No: D5565-3

Job Qty: 1 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 6/12/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: D5565 REV.B-PRELIM IPP REV:A 17.11.27 NEW ISSUE DD VERF:JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	6/12/18	6/12/18	0.00	0.00	Start Up Waterjet2		SC 18/06/05
110	Waterjet	1 pcs	6/12/18	6/12/18	0.00	0.10	Waterjet1		SC 18/06/05
120	QC	1 pcs	6/12/18	6/12/18	0.00	0.00	QC2		SC 18/06/05
130	QC	1 pcs	6/12/18	6/12/18	0.00	0.00	QC8		SC 18/06/05
140	Brake NC	1 pcs	6/12/18	6/12/18	0.00	0.10	Brake NC 1		SC 18/06/13
150	QC	1 pcs	6/12/18	6/12/18	0.00	0.00	QC5		SC 18/06/13
160	Packaging	1 pcs	6/12/18	6/12/18	0.00	0.00	Packaging3		SC 18/06/13
170	QC21-SA	1 Ea	6/12/18	6/12/18	0.00	0.00	QC21		SC 18/06/21

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Debur if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.5900 sf (.59 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	1	325	0

Part Specifications

Specifications could not be found.

Plex 6/5/18 8:04 AM Dart.lajeunesse.marie

POSITIVE RECALL

EFFECTIVE JUN 05 2018 AUTH 21

RELEASED DATE

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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DQA: _____ Date: _____

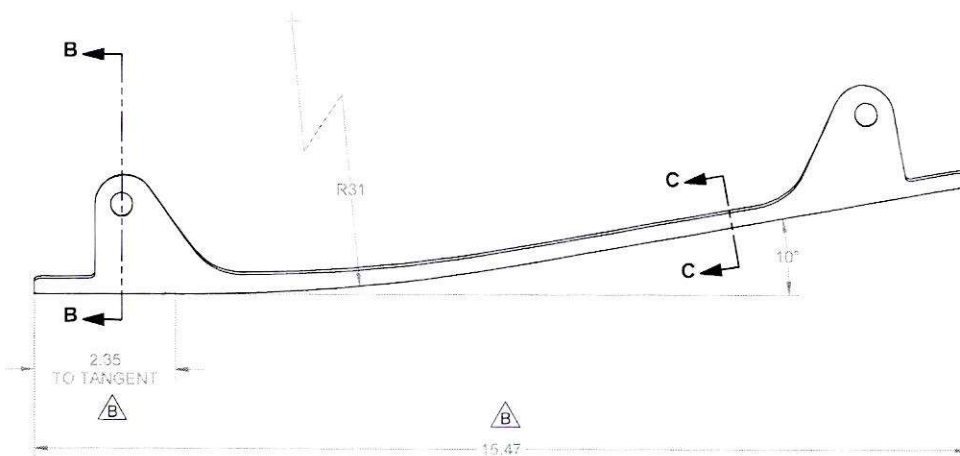


WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

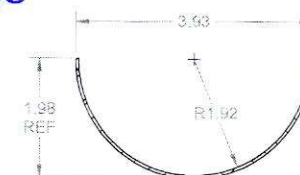
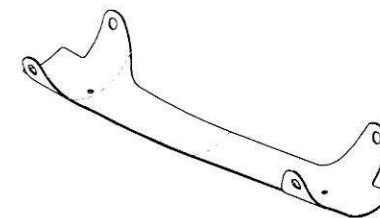
Work Order update only ☐

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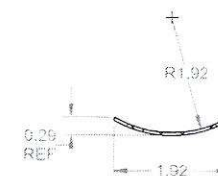


D5565-3 WEARPLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 178617 HLT
180605



SECTION B-B



SECTION C-C

PRELIMINARY ISSUE

- NOTES:**
- 1) MATERIAL: MAKE FROM D5565-3F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.63 lbs

APPROVED BY DESIGN MANAGER

DESIGN	VS	DART AEROSPACE LTD	
DRAWN	VS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D5565	SHEET 5 OF 7
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	WEARPLATE	NTS
DATE	18.05.29	COPYRIGHT © 2017 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="width:12.5%;">Skid-tube ☐</td> <td style="width:12.5%;">Cross tube ☐</td> <td style="width:12.5%;">Water Jet ☐</td> <td style="width:12.5%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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